

## Receiving Report

Date: 10/4/27

Batch No: M114507

Supplier: MAGNA

Dart P/O: 11758

Packing Slip: Yes ☒ No ☐  
 Invoice: Yes ☐ No ☒  
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐  
 Waybill Attached: Yes ☐ No ☒ N/A ☐  
 Shipment Complete: Yes ☒ No ☐ N/A ☐  
 QC6 Inspection ☒ N/A ☐  
 Work Order 1064/08 N/A ☒

### Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
M6061#6B	1.000 V 15.000	72	0	0	72	

Initials of receiver (if shipment OK) Level 12 [Signature]

Production/Admin: 10/4/27  
 Date  
 Received/Costing [Signature]  
 Initial

Location \_\_\_\_\_



# Magna Stainless

5775 Kieran St, Saint-Laurent QC H4S 0A3  
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105

## INVOICE

Pg 1 of 1 I026315

### SOLD TO:

00003858  
DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY , ON  
K6A 1K7

### SHIP TO:

DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY , ON  
K6A 1K7

MTR:Y

INVOICE DATE:	04/28/10
ORDER DATE:	04/27/10
SHIP DATE:	04/28/10
ORDER NUMBER:	W028849
PURCHASE ORDER:	P011758

Currency		Sales Person		Ship Via		F.O.B.		Terms	
CANADIAN DOLLARS		ERYCK BLAIS		NIR:R-557065-1		PREPAID		NET 30 DAYS	
Ln	Back Ordered	Ordered	Unit	Description		Shipped		Price Per	Value
		1	PC	ALUMINUM ANGLES AAN 6061 T6 4" x 4" x 1/4" x R/L L036000 20' 1 PC/46 LB		1 UN		105.00	105.00
		2	PC	ALUMINUM FLATS AFL 6061 T6 1-1/4" x 2" x R/L L037998 20' 2 PC/118 LB		2 UN		135.00	270.00
RECEIVED MAR 03 2010									

04/29/10 13:17:24

PST Exmp No:EXEMPT

Merchandise:	375.00
Surcharges:	
No Tax Costs:	
GST	18.75
Total Due:	393.75

Title to the goods sent out on this invoice remains with Magna Stainless Div of CSM ULC until such time as this invoice has been paid in full. Unless otherwise noted terms are 30 days. Interest accrues on all overdue accounts at the rate of 1.5% per month compounded monthly.

Q.S.T. # 1213236471  
G.S.T. # 881565899 RT0001

## Purchase Order Receipt Listing

April 28, 2010 8:56:02 AM

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors PO ID PO11758 Receipt Dates from 4/28/2010 to 4/28/2010 All Line Item Types

All Item ID/GL/WOs    All Rec. Employees    All Currencies

Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
<b>VendorID\Vendor Name</b>		<b>VC-MAG002</b>	<b>Magna Stainless</b>								
PO11758	I		M6061T6A4.000W.2 f 50		4/30/2010	4/28/2010	20.0000	\$5.25	0.0000	0	\$105.00
CAD	No		6061T6 ANGLE 4.00 f x 4.00 x .250 114507		20.0000	DCUSER		\$105.00	0.0000	0	
	3		M6061T6B2.000X01. f 250		4/30/2010	4/28/2010	40.0000	\$6.75	0.0000	0	\$270.00
	No		6061-T6 Bar 2.00 x f 1.25 114507		40.0000	DCUSER		\$270.00	0.0000	0	
									<b>Total Received Quantity:</b>		60.0000
									<b>Total Qty to Inspect (PO U/M):</b>		0.0000
									<b>Total Reject Quantity:</b>		0.0000
									<b>Total Receipt Value:</b>		\$375.00
									<b>Total Balance Due Quantity:</b>		0.0000



### Magna Stainless

5775 Kieran St, Saint-Laurent, Quebec H4S 0A3  
Phone: (514) 339-1211 Watts: 1-800-363-6646 Fax: (514) 339-1105



### PACKING LIST

Page 1 of 1

I026315

SOLD TO:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET

SHIP TO:  
DART AEROSPACE LTD  
1270 ABERDEEN STREET

HAWKESBURY, ON  
K6A 1K7  
Contact: CHANTAL

HAWKESBURY, ON  
K6A 1K7  
Ship Terms: PREPAID



MTR:Y

SPECIAL INSTRUCTIONS

Currency		Sales Person	Customer Phone	Customer Fax	Customer PO	
CANADIAN DOLLARS		ERYCK BLAIS	(613) 632-5200	(613) 632-1053	P011758	
Sales Order	Terms		Ship Via	Date Ordered	Date Required	Date Shipped
W028849	NET 30 DAYS		NIR:R-557065-1	04/27/10	04/28/10	04/28/10

Ordered	Back Ordered	Unit	Description	Bundle #	Heat #	Shipped
1		PC	ALUMINUM ANGLES AAN 6061 T6 4" x 4" x 1/4" x R/L 20' 46 LB / 1 PC	L036000	8820	1
2		PC	ALUMINUM FLATS AFL 6061 T6 1-1/4" x 2" x R/L 20' 118 LB / 2 PC	L037998	47825	2
Bundles: 1				Approx	Weight:	164 LB

Received by: \_\_\_\_\_ Date: \_\_\_\_\_ Signature: \_\_\_\_\_



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO11758

Purchase Order Date 4/27/10

PO Print Date 4/27/10

Page Number 1 of 2

Order From :

VC-MAG002

MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA

Contact Name

Vendor Phone 800 363 6646

Vendor Fax 514 339 1105

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

10127-2607

Net 30

CAD

**FAXED**  
4/27/10

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6A4.000W.250	6061T6 ANGLE 4.00 x 4.00 x .250	4/30/10 Yes	✓ 20.00 f	Yours ppd	\$5.2500	\$105.00
		Special Inst:	MATERIAL: 6061-T6/T6511 ALUMINUM ANGLE AS PER QQ-A-200/8				
2	M6061T6B1.000X15.000	6061-T6 Bar 1.00 x 15.00	5/06/10 Yes	72.00 f	Yours ppd	\$52.5000	\$3,780.00
		Special Inst:	MATERIAL: 6061-T6/T62 ALUMINUM SHEET AS PER QQ-A-250/11 OR AMS-QQ-A- 250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209 MATERIAL IS CUT FROM PLATE **PLEASE CUT AT 12FT LONG**				
3	M6061T6B2.000X01.250	6061-T6 Bar 2.00 x 1.25	4/30/10 Yes	✓ 40.00 f	Yours ppd	\$6.7500	\$270.00
		Special Inst:	AS ABOVE				

Change Nbr: 1

Change Date: 4/27/10

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required when applicable



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO11758

Purchase Order Date 4/27/10

PO Print Date 4/27/10

Page Number 2 of 2

Order From :

VC-MAG002

MAGNA STAINLESS  
5775 RUE KIERAN  
ST LAURENT, QC H4S 0A3  
CA

Contact Name

Vendor Phone

Vendor Fax

Vendor Account Nbr

800 363 6646

514 339 1105

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

PO Total:

\$4,155.00

MATERIAL CERTIFICATION  
REQ'D UPON DELIVERY

Change Nbr:

1

Change Date: 4/27/10

W CZ

No substitution or deviation without  
consent.

Certificate of Conformity or Material  
Certification required when applicable

## Material Test Report

Customer Ship To:

Magna Stainless Inc.  
5775 Kieran St.

St-Laurent

QB H4S 0A3

*8/10/10*

Our Order: 833838 - 1

Your PO # PO08677

Part # 05904-000-240

Die: LS05904

Description: 4.00 x 4.00 x .250

Alloy Temper 6061 T6

Print Date: 2/2/2010

### Chemical Properties

Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	others each	others total	Al
0.40-0.8	0.7 max	0.15-.40	0.15 max	0.8-1.2	0.04-0.35	0.25 max	0.15	0.05	0.15	remain

### Mechanical Properties

#### Strength ksi

Test ID	Test Date	CastNum	Ultimate	Yield (2% Offset)	Elongation (2" gage length)
5120	1/28/10	<u>8820</u>	44.20	41.97	17.0

Applicable Specifications: ASTM B221-08 ASTM B308-02 ASTM B429 QQA200/8 QQA200/16

Can Art Aluminum Extrusion Inc. certifies that materials shipped under this order have been inspected and tested in accordance with Aluminum Association and agreed upon customer specifications. Can Art assumes no liability for additional costs which may be incurred during the customer's manufacture and sale of its products, and is subject only to the replacement of any materials not within agreed upon specifications provided written notification is received by Can Art within 30 days from the date of shipment.

Eric Hotte - Tensile Testing

Authorized

*Evan Eng*  
Evan Eng, Quality Assurance Mgr.

PO08677 (C416)

325 rue Avro  
Pointe-Claire, QC, Canada, H9R 5W3  
Téléphone (514) 697-5120  
Fac-simile (514) 694-8310

**sapa:**

## Test de dureté Rockwell Rockwell Hardness Test

Client / Customer : **MAGNA STAINLESS INC.**

Adresse / Address : **5775 RUE KIERAN  
SAINT LAURENT, QUEBEC  
H4S 0A3**

# commande Sapa/ Sapa order # : **32161**

# bon de commande / Purchase order # : **P009572**

# de matrice / Die # : **MS 16382**

Description : **2" X 1 1/4" FLAT BAR**

Alliage & trempage / Alloy & temper : **6061 T6**

Customer Part # : **N/A**

# Contrôle / Control # : **16661-1**

# Coulée / Cast # : **47825**

Dureté Rockwell E /  
Rockwell E hardness : **92 HRE**

Min. requis /  
Min. required : **88 HRE**

Max. permis /  
Max. permitted : **100 HRE**

Composition chimique typique / Typical chemical composition :

Alliage/Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti
6063	0,20 - 0,60	0,35 Max	0,10 Max	0,10 Max	0,45 - 0,90	0,10 Max	0,10 Max	0,10 Max
6005	0,60 - 0,90	0,35 Max	0,10 Max	0,10 Max	0,40 - 0,60	0,10 Max	0,10 Max	0,10 Max
6005A	0,66 - 0,74	0,14 - 0,28	0,08 - 0,16	0,18 - 0,26	0,46 - 0,54	0,03 Max	0,05 Max	0,05 Max
6061	0,40 - 0,80	0,70 Max	0,15 - 0,40	0,15 Max	0,80 - 1,20	0,04 - 0,35	0,25 Max	0,15 Max
6351	0,7 - 1,3	0,5 Max	0,10 Max	0,40 - 0,80	0,40 - 0,80	---	0,20 Max	0,20 Max

Nous certifions que le matériel fourni rencontre les exigences chimiques telles qu'annoncées par la norme ASTM B-221 excepté pour la section 8.2 (nombre de spécimen) et AMS QQA 200/8 excepté pour la section 4.2.3.1 (nombre de spécimen) qui sont déterminés par les exigences du client.

We hereby certify that the material supplied meets the chemical properties as published by the ASTM B-221 except for section 8.2 (number of specimen) and AMS QQA 200/8 except for section 4.2.3.1 (number of specimen) which is determined by customer requirement.

Sincèrement vôtre,  
Yours truly,

date : **2010-04-06**

*Michel Lefebvre*

Michel Lefebvre  
Technicien de la qualité  
Quality technician

8  
1060428 (see Attached M.Dup.)  
on last page.

P009572

C 2782